

Development of DC Arc Furnace by CLECIM-KSC

(Nobuyoshi Takashiba) (Kiyoshi Takahashi)  
(Shyunji Otsubo) (Yoshitaka Oh-iwa) (Hiroji Numata)  
(Arata Ueda)

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CLECIM

100  
IRSID

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Synopsis :

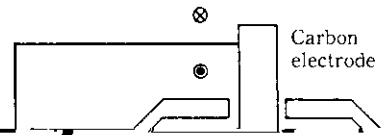
Kawasaki Steel Corp, (KSC) has, in cooperation with a French company called CLECIM, developed a new type of DC arc furnace and achieved uniform melting with a 100-ton unit. The main features of the CLECIM-KSC DC arc furnace are: (1) Arc deflection is prevented by an appropriate layout of three water-cooled electrodes and bus tubes and (2) arc direction also is controlled by individual control of each of the three bottom

## Development of DC Arc Furnace by CLECIM-KSC

### 要旨

CLECIM(K)-川崎式直流電弧炉の炉底電極の個別電流制御法

気炉の炉周り作業の自動化、省力化装置および、環境の快適化技術  
について報告する。



2 新たに開発した装置

### 3.3 均一溶解性の確認

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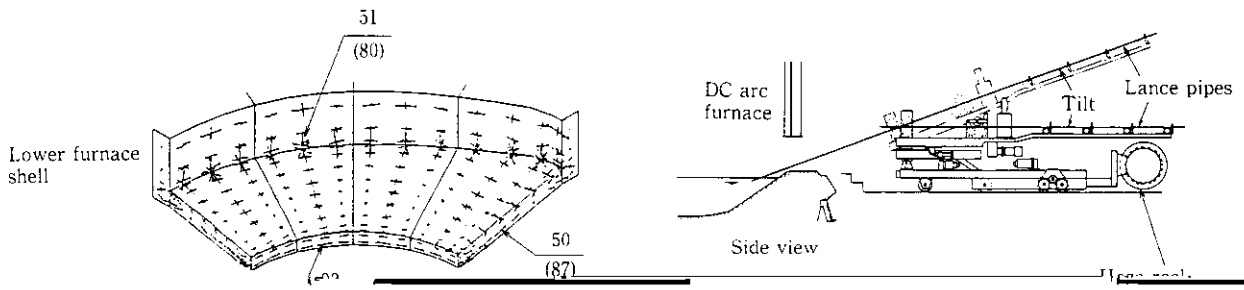


4.2 解析結果

5 恒電圧極の交換

解析結果より次のような知見が得られた。

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03/28 16:00

### Steel at Mizushima

Item	Main specifications
Transformer capacity	100 MVA
Arc voltage, arc current	800 V, 100 kA

も24時間以内に交換を完了しているなど当初の目標を達成し、かつまた高い生産性に大きく寄与している。

## 10 結 言

本報告は、行方不明の保安性、安全性に備えた大型直流電圧源