

# Production of Trimming Free Thick Plates\*

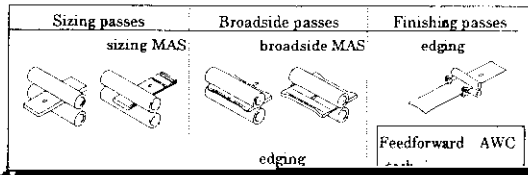
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## 1 Preface

With the maturation and structural changes taking

## 2 Required Conditions and Technical Details of

PLATE PRODUCTION



Calculation of convex drum shape ( $T_c$ ) without sizing MAS and edging in broadside passes

Calculation of allowable value of width deviation

Calculation of amount of sizing MAS plate thickness correction

Slab dimensions : 310 mm × 2240mm × 4410mm  
Plate dimensions : 20.74mm × 2787mm × 53970mm  
Broadside rolling ratio : 1.24  
Longitudinal rolling ratio : 12.24

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