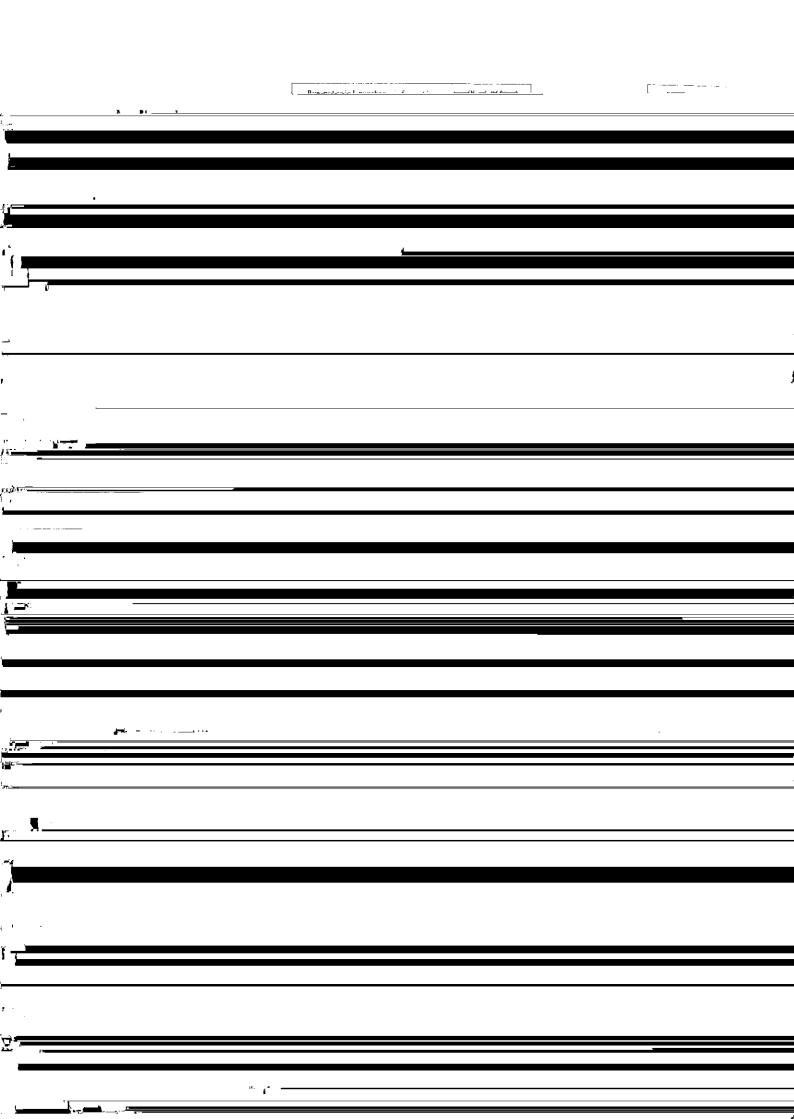
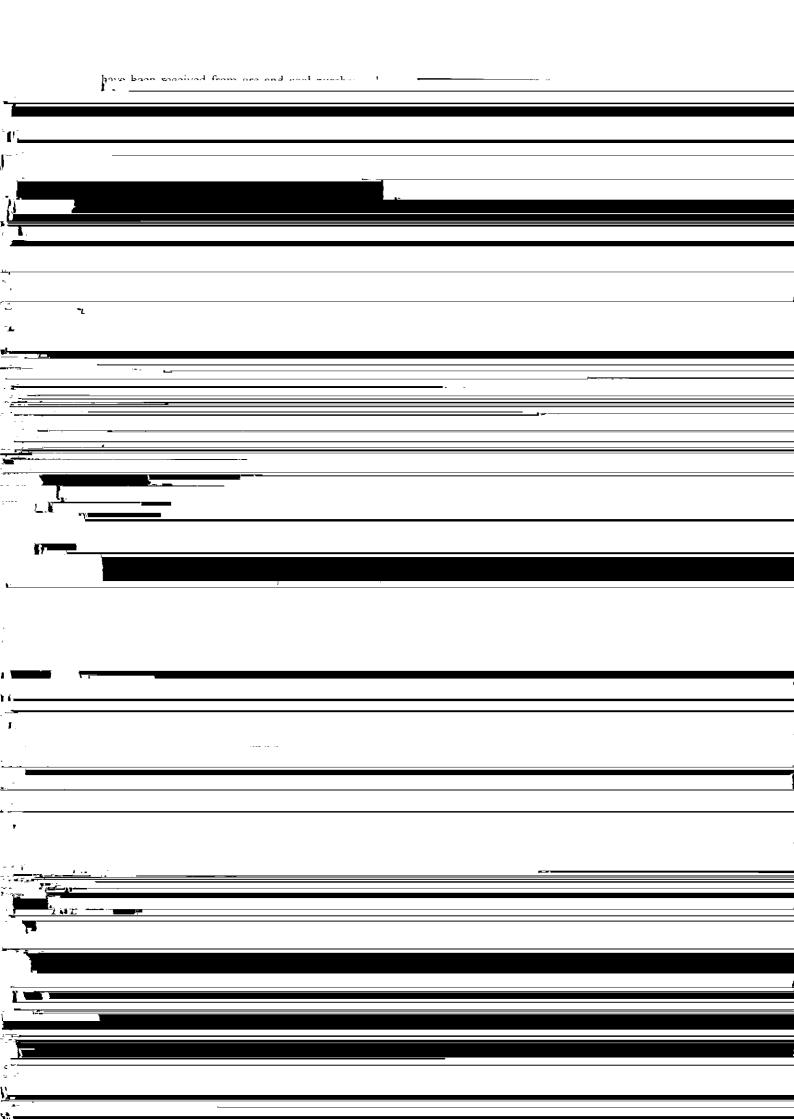


	the copying of case data. (4) The ontimum raw material distribution to the mill	structed by distributing multi-functional personal
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Information which is downloaded from the current system and stored (developed by the system department), and information which is obtained from trading companies by personal computer communication and stored (EUD).

uary 1995. Further, since April 1995, the current-working daily work processing system which is based on EDI action with trading companies also started working, and all the planned system renovation have been completed. The effects of the purchase plan supply and demand

