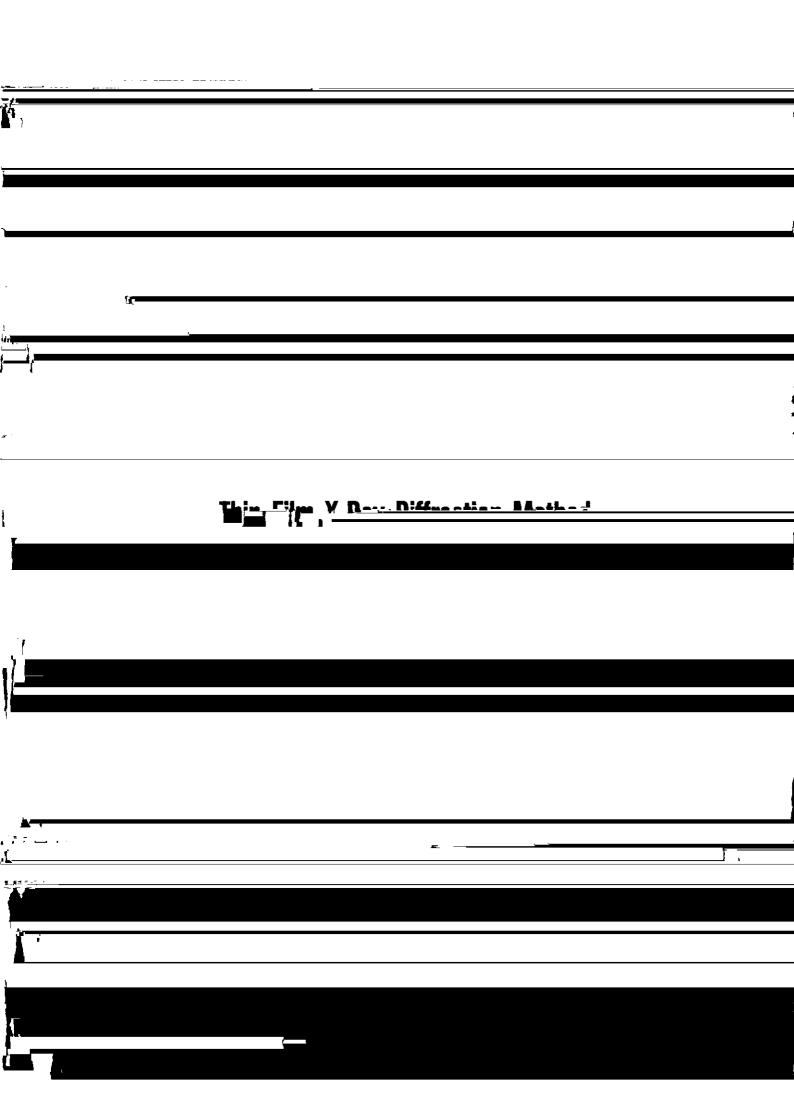
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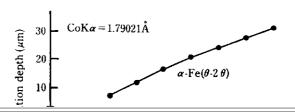
Advanced Technologies of Iron and Steel, Commemorating the 20th Anniversary of the Technical Research Division



## 2.2 Diffraction X-Ray Intensity and Penetration Depth

Diffraction X-ray intensities  $(I_r)$  obtained in the TFXD method are calculated by Eq. (1) by giving the linear absorption coefficient of the substance, film thickness, incident angle, and reflection angle. <sup>5,6)</sup>

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where  $I_0$ : Diffraction X-ray intensity per unit volume without absorption

- S: Sectional area of incident X-ray beam flux
- α: Angle formed between specimen and incident X-ray beam
- β: Angle formed between specimen and X-ray detector
- $\mu$ : Linear absorption coefficient of specimen
- t: Thickness of specimen

Figure 2 shows the dependence of incident angle on the diffraction X-ray intensity for a 100-nm thick speci-

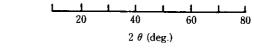


Fig. 3 Effective penetration depth changes with incident angles by the  $\theta$ -2 $\theta$  diffraction method and TFXD ( $\alpha = 2.5$ )

where  $R_x$ : Diffraction X-ray intensity ratio obtained from a sufficiently thick specimen and a thin

