

KAWASAKI STEEL TECHNICAL REPORT

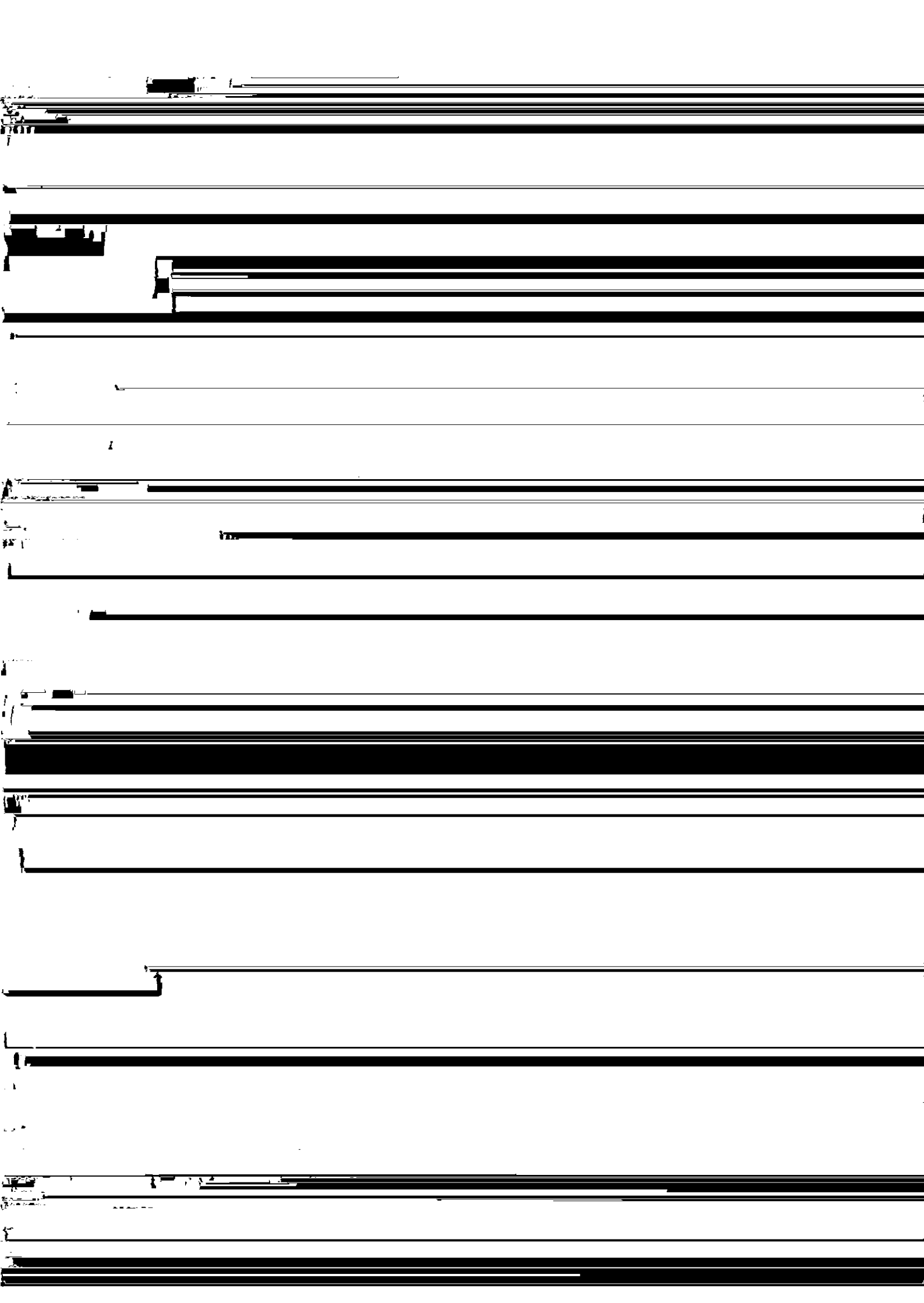
No.19 (November 1988)

Steel Pipe

Optimizing Welding Condition for Excellent Corrosion Resistance in Duplex Stainless Steel Linepipe*

Synopsis:

The corrosion resistance of duplex stainless steel linepipe is improved by optimizing the welding condition.



Girth weld HAZ

solution treatment following welding (©). The seam

weld HAZ of 2 DSAW pipe

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

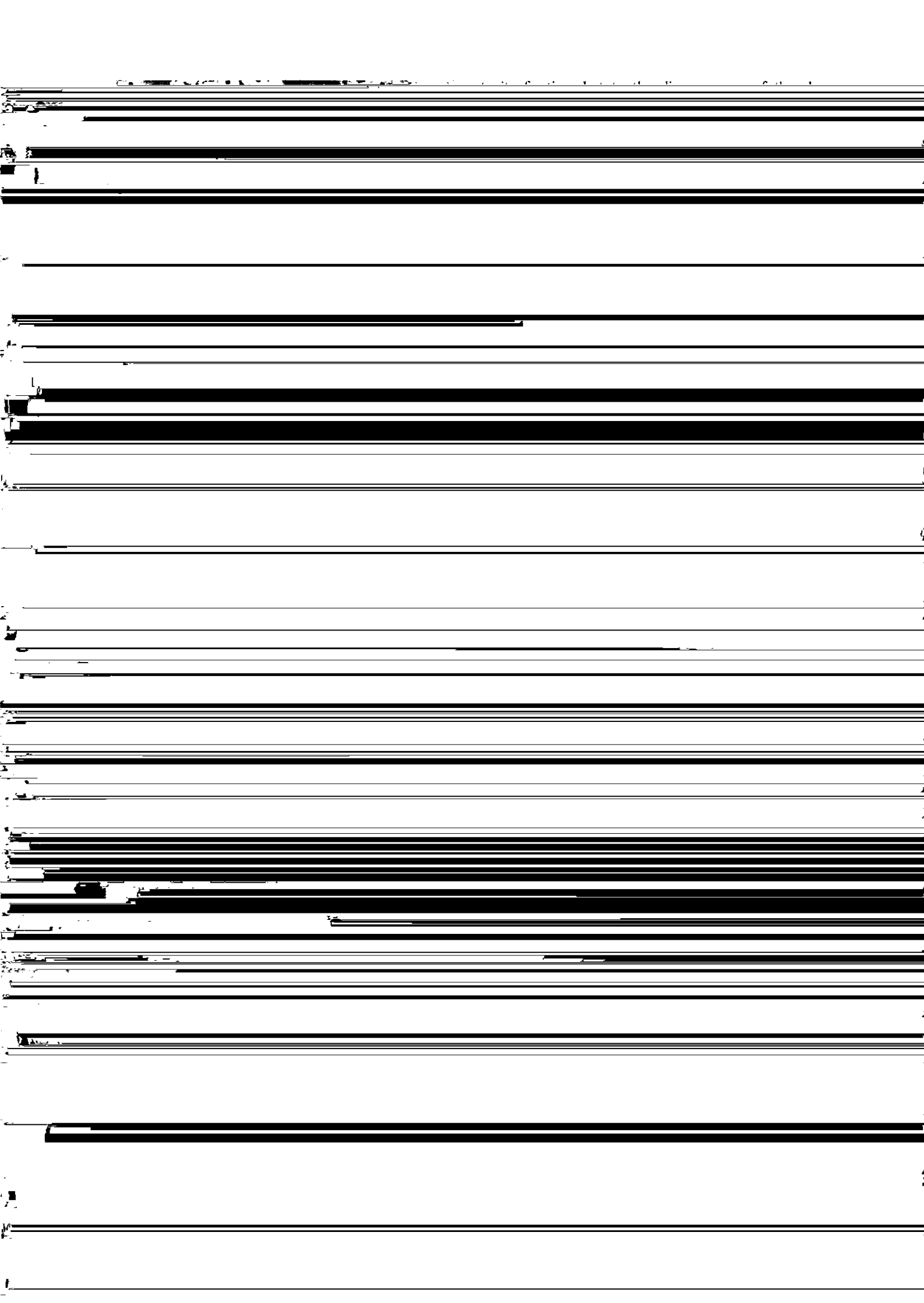
[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]





Micro | No crack with | No crack and

Micro | No crack with |